



PROGRESSIVE MANUFACTURING

~ CELEBRATING 54 YEARS ~

300 MASSILLON RD.
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26" X 26" X 84" BOLLING TWIN RUBBER MILL

Mills are Identical modern underslung heavy duty top cap design. Both mills, gear reducer, and motor mounted on a above the floor 4-piece heavy duty fabricated steel beam base with keyed attachment plates. Leveling screws and vibration isolation mounts to achieve a 50" minimum OSHA code height from floor to top of mill rolls.

ROLLS - 4 - 26" x 84" rolls with best grade double chilled cast iron construction. Both drive rolls are cored for heating or cooling. Both front rolls are triple pass "drilled" for best heating or cooling capability. Journal necks are all 17.000' diameter.

ROLL COOLING - 2 1/2" Deublin rotary unions and spray pipes.

BEARINGS - Full circle bronze journal liners with machined grease pockets in the non-pressure side of the bearings.

LUBRICATION - Trabon motorized automatic grease lubricator with 2 distribution blocks, one for each mill.

BATCH GUIDES - Split and adjustable type.

CONNECTING GEARS - Like new 25/27 tooth, 1 DP, 15" face connecting gears producing a 1.08:1 friction ratio on the left mill. 25/27 tooth, 15" face connecting gears producing a 1.08:1 friction ratio on the right side mill. NOTE: Other friction ratio's are available.

SAFETIES- Front and rear pressure sensitive belly bar safeties on both sides of each mill with manual reset switches.



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MILL PAN - Removable mild steel mill pan installed on both mills under rolls.

ROLL ADJUSTERS - 4 adjusting screws. Cast iron safety caps. Nip set point indicators are on both mills. 4- reversible ratchet roll adjusters.

COUPLINGS - Like new low speed 30T chain couplings and a Zurn Amerigear high speed coupling from motor to reducer.

GUARDS - High and low speed coupling guards and connecting gear guards with built in drain. All guards are OSHA approved.

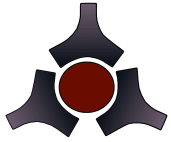
GEAR REDUCER - Lufkin Model T-720, 300 H.P, triple reduction, anti-friction bearing, full herringbone gear reducer with a 1.5 to 1 service factor. This reducer has a standard internal splash type lubrication system.

MOTOR- 300HP 460VAC 575 Volt motor and starter with dynamic braking.

CONTROLS- Operators control station consisting of Start, Stop, E-Stop, Reset, and Jog Reverse push buttons.

DRIVE- 575V AC drive with braking. Floor mounted cabinet drive with disconnect.

General: Mills were running when purchased and were removed from service



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